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D3651-041
Job Sheet 183304



Part No: D3651-041

Job Qty: 1 ea

Part Name: Aft Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/15/18

Job Tracking No:

Due Date: 10/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-09-27 DD verified by: EC IPP Rev:B ECN 1113P 08-01-22 DD verified by: EC IPP Rev:C ecn1162 08-04-02 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/8/18	10/8/18	0.00	0.00	Start Up Stores/Pkg-2		SmB
100	Packaging	1 pcs	10/8/18	10/8/18	0.00	0.00	Packaging1-4		SmB
110	Small Fab	1 pcs	10/8/18	10/8/18	0.00	2.00	Small Fab-4		SmB
120	QC	1 pcs	10/8/18	10/8/18	0.00	0.00	QC5		SmB
130	Packaging	1 pcs	10/8/18	10/8/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea	10/8/18	10/8/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3523-4-02	Rivet ST317	58 Ea (58 ea)	90-Start up Operation	fmi136287
D3651-043	Flange Weldment ST233A	1 Ea (1 ea)	110-Small Fab	fmi140843
D3651-1	Gasket ST234A	1 Ea (1 ea)	110-Small Fab	5110404
D3651-11	Gasket ST234	1 Ea (1 ea)	110-Small Fab	fm146703
D3651-13	Outside Doubler ST233A	1 Ea (1 ea)	110-Small Fab	fm145867
D3651-9	Inside Doubler ST234A	1 Ea (1 ea)	110-Small Fab	fmi156446

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CR3523-4-02	58	171	0
110-Small Fab	D3651-043	1	3	0
	D3651-1	1	1	0
	D3651-11	1	3	0
	D3651-13	1	3	0
	D3651-9	1	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____	Step # _____	QTY Effective : _____			MRB (QSI042) Approval _____		
Description Work Order _____		Disposition _____			Completed By _____		
Container No. S118553 Part: D3651 - 041 Job No: 183304 Serial No/Batch: S118553 Inspection: S118553 Exp Date: S118553 Instructions: Various STC's Date: 10/17/18					Lead hand / Supervisor Approval Verification _____		
					QC / QA Coordinator Approval _____		
					<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-ve ☐ Operatr ☐ Offset, ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Root Cause
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OTHER : _____							